## **Energy-saving pig iron plant**

## **Features**

The plant uses iron ore fines, low-grade ore and non-coking coal as materials for manufacturing pig iron products.

Capable of reducing CO<sub>2</sub> emissions by about 20% compared to pig iron manufacturing in blast furnaces in developing countries and at mining sites

Cost-efficient method of less capital investment than large blast furnaces, which requires huge investments.

Overview (Technical principles, actions, etc.)

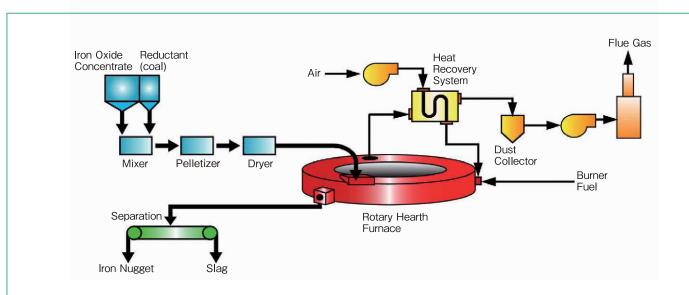
Our ITmk3® process uses iron ore fines, low-grade ore and non-coking coal as raw materials, and feeds them into a rotary hearth furnace heated to 1350 to 1450°C to reduce and melt the iron ore in about 10 minutes to produce iron nuggets equivalent to pig iron.

## **Introductory Track Record**

Mesabi Nugget Delaware, LLC (Minnesota, USA) 1 system (Joint venture between Steel Dynamics, Inc. and Kobe Steel, Ltd.)

## **Effects**

It does not require pre-treatment facilities for raw materials (coke and sinters) required in the iron-making process involving a blast furnace, and reduces the burden on the environment imposed by NOx or SOx emissions. The plant can reduce CO2 emissions by about 20% from those emitted by blast furnace iron making in developing countries or at mining sites. It also reduces the per-unit energy consumption of iron making. Furthermore, the exhaust gas is cleaned after exhaust heat recovery to prevent air pollution.



ITmk3® process flow

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Pig iron manufacturing at iron-works and iron ore mines

Energy storage/Energy creation

New energy

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